PCI Express Board User Manual

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www.moxa.com/products



PCI Express Board User Manual

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CP-134EL-A-I Specifications	
CP-116E-A Specifications	

8. A. Moxa's PCI Express serial boards meet the new slot standard for expansion boards and work with any PCI Express slots. The boards have multiple RS-232/422/485 serial ports to connect data acquisition equipment and other serial devices to a PC.

Overview

Moxa's new PCI Express Multiport Serial Boards are designed for POS and ATM applications and for use by industrial automation system manufacturers and system integrators. The boards are compatible with all popular operating systems, and each of them supports data rates of up to 921.6 kbps and provides full modem control signals, ensuring compatibility with a wide range of serial peripherals. In addition, all models work with PCI Express x1, allowing the boards to be installed in any available PCI Express slot (including x1, x2, x4, x8, x16, x32).

PCI Express Solution

The boards comply with PCI Express Spec. 1.1. The ports' transmission parameters are configured after the boards are installed. The PCI BIOS automatically assigns the IRQ and I/O addresses. For this reason, you must plug the boards into the computer before installing the drivers. For more information about PCI Express, refer to the "Technical Reference" appendix.

ADDC[™] (Automatic Data Direction Control) for RS-485

RS-485 uses differential data transmission over two wires to transmit data from one station to another, and allows multiple transmitters and receivers to be used on the same data line. RS-485 uses half-duplex transmission, which means that transmission and reception share the same data channels. For this reason, only one transmitter can be active at any given time.

Moxa's serial boards have a built-in circuitry to switch transmitters on and off automatically. We call this form of switching ADDC® (Automatic Data Direction Control). ADDC® is much easier to implement than the traditional handshaking method that uses the RTS signal.



Operating System Support

The PCI Express boards are compatible with all major industrial platforms, including Windows, Windows CE, DOS, Linux, and SCO. Moxa device drivers are provided for smoother installation, configuration, and performance.

Visit Moxa's website at <u>www.moxa.com</u> to download the latest drivers and user's manuals for all of Moxa's products.

Moxa Serial Comm Tool

For application development, Moxa provides an easy-to-use serial communication library called PComm that runs under the Windows operation system. Use this library to develop your own applications with Visual Basic, Visual C++, Borland Delphi, to name a few. Utilities such as Data Scope, Monitor, Terminal Emulator, and Diagnostics are included to make it easier to debug, monitor communication status, provide terminal emulation, and transfer files.

Intelligent RS-485

With Intelligent RS-485, you only need one click to automatically tune the Pull High/Low and Termination resistors and get your system ready to go!

Applications

The PCI Express boards are suitable for many different applications, including:

- Internet/Intranet Connections
- Remote Access
- Multi-user Applications
- Industrial Automation
- Office Automation
- Telecommunications
- PC-based Vending Machines and Kiosks
- POS (Point-of-Sale) Systems

Features

The PCI Express boards have the following outstanding features:

- PCI Express ×1 compliant
- Low-profile board for compact-sized PCs
- Data flow LED display onboard
- 128-byte FIFO and on-chip H/W, S/W flow control
- 50 bps to 921.6 kbps transmission speed
- Drivers are provided for Windows, Windows CE, Windows XP Embedded, DOS, Linux (32-bit/64-bit), SCO

Package Checklist

The following items are included in the PCI Express board package:

- PCI Express serial board
- Low-profile bracket
- Documentation
- Quick installation guide (printed)
- Warranty card



NOTE

Please notify your sales representative if any of the above items are missing or damaged.

Installation Flowchart

The following flowchart provides a brief summary of the procedure you should follow to install the PCI Express boards, and it provides references to chapters with more detailed information:



In this chapter, we show the dimensions diagrams of all of the boards in the PCI Express Series and describe the hardware installation procedure. Since the BIOS automatically assigns the PCI Express board's IRQ number and I/O addresses, you must plug in the board before installing the driver (driver installation is discussed in Chapter 3).

CP-118EL-A Dimensions



CP-168EL-A Dimensions



CP-104EL-A Dimensions



CP-102E Dimensions



CP-102EL Dimensions



CP-132EL Dimensions



CP-132EL-I Dimensions



CP-114EL Dimensions



CP-114EL-I Dimensions



CP-116E-A Dimensions



CP-134EL-A-I Dimensions



CP-118E-A-I/138E-A-I Dimensions



Plugging the Board into an Expansion Slot

Step 1: Power off the PC.



WARNING

To avoid damaging your system and board, make sure you turn off your computer before installing the board.

- **Step 2:** Remove the PC's cover.
- **Step 3:** Remove the slot cover bracket if there is one.
- Step 4: Plug the PCI Express board firmly into a free PCI Express slot.
- **Step 5:** Fasten the holding screw to fix the control board in place.
- **Step 6:** Replace the PC's cover.
- Step 7: Power on the PC. The BIOS will automatically set the IRQ and I/O address.

NOTE

Each Moxa PCI Express board uses one unique IRQ and I/O address, both of which are assigned automatically by the PCI BIOS.

Step 8: Proceed with the software installation discussed in the next chapter, "Software Installation."

In this chapter, we give installation, configuration, and update/removal procedures for the driver for Windows 2000, Windows 2003/XP/Vista/2008 (32-bit/64-bit), Windows 7/8/8.1/10 (32-bit/64-bit), Windows Server 2008 R2/2012/2012 R2/2016 (x64), DOS, Linux (32-bit/64-bit), SCO, and WinCE 5.0. Before proceeding with the software installation, complete the hardware installation discussed in the previous chapter, "Hardware Installation."

Refer to the next chapter, "Serial Programming Tools," for information about developing your own serial programming applications. Note that you can install up to 8 PCI Express boards in one system, provided sufficient I/O address and IRQ number resources are available.

You can download the drivers from the Moxa website.

Windows Drivers

Moxa provides drivers that allow you to use the PCI Express Series serial boards for various Windows platforms.

The overall procedure for installing the Windows drivers for the PCI Express boards is summarized in the flowchart on the right. Plug the PCI Express board into an empty PCI Express slot. See the Hardware Installation chapter for details. Turn on your PC. Windows will automatically detect the board. Driver installed? No Yes Install the driver that you can download from the Moxa website. See the Installing the Driver subsection in this chapter for detailed instructions. Configure the board's ports. See the **Configuring** the Ports subsection in this chapter for detailed instructions. Check the status of Moxa's multiport serial boards. See the Checking the Status subsection in this chapter for detailed instructions. The PCI Express board and ports are ready to use.

Windows 2000, 2003/ XP/ Vista/ 2008 (x86/x64), 7/8/8.1/ 10 (x86/x64), Server 2008 R2/ 2012/ 2012 R2/ 2016 (x64)/Windows 8/8.1/10/11

This section includes the following topics:

- Installing the Driver
- Configuring the Ports
- Checking the Status
- Removing the Driver
- Uninstalling the Driver

We will take Window 10 with an CP-116E-A card as an example. This procedure is similar to the other Windows platforms regard to installing, configuring, checking the port status, and removing or uninstalling the PCI Express cards.

Installing the Driver

In this section, we describe how to install the PCI Express cards for the first time with Windows 10. First, make sure that you have already plugged the board or boards into the system's PCI Express slot(s).



NOTE

If you have already installed the Moxa's PCI Express board in your computer, and you are installing additional boards, Windows 7 will automatically detect and install the new board(s) the next time you boot up the computer. In this case, proceed directly to the next section, "Configuring the Ports," to configure the ports' serial transmission parameters.

Second, you may download the drivers at <u>www.moxa.com</u>. Based on the OS type, choose the corresponding driver.

Follow the following procedures to install the driver.

- 1. Double Click the installation file that you download from the Moxa website.
- 2. The Setup Wizard will open. Click **Next** to begin installing the driver.

🕵 Setup - MOXA Smartio/In	dustio Windows Driver – 🗆 🗙
мохл	Welcome to the MOXA Smartio/Industio Windows Driver Setup Wizard
	This will install MOXA Smartio/Industio Windows Driver Ver3.1 on your computer.
	It is recommended that you close all other applications before continuing.
	Click Next to continue, or Cancel to exit Setup.
	Next > Cancel

3. Please read the license agreement. If you agree, please click **Next** to continue.

妃 Setup - MOXA Smartio/Industio Windows Driver — 🛛 🛛 🗡
License Agreement Please read the following important information before continuing.
Please read the following License Agreement. You must accept the terms of this agreement before continuing with the installation.
MOXA END-USER LICENSE AGREEMENT
FOR MOXA SMARTIO/INDUSTIO WINDOWS DRIVER
IMPORTANT: Please Read This Agreement Before Using The Software Indicated Above.
This End-User License Agreement ("EULA") is a legal agreement between you, the Customer (either as an individual or a single entity), and the Owner concerning this special purpose ("System") computer device that includes certain Owner software products ("Software") installed on the System. Installing, copying, or
• I accept the agreement
\bigcirc I <u>d</u> o not accept the agreement
< <u>B</u> ack <u>N</u> ext > Cancel

4. Click **Next** to install the driver in the indicated folder or click the **Browse...** button to locate a different folder.

📸 Setup - MOXA Smartio/Industio Windows Driver 🛛 -	-		×
Select Destination Location Where should MOXA Smartio/Industio Windows Driver be installed?			
Setup will install MOXA Smartio/Industio Windows Driver into the folder.	e followi	ng	
To continue, click Next. If you would like to select a different folder, click	c Browse	e.	
C:\Program Files\Moxa\SmartioIndustioDriver	Brov	vse	
At least 3.0 MB of free disk space is required.			
< Back Next >		Cano	el

5. Select the component (tools) you want to install and click Next.

The default option is the basic installation, which installs the ViewCom tool. We recommend that you install all tools since they can be used for configuration, monitoring, and troubleshooting. However, if you would like to install them later, uncheck the box in front of the tools.

Betup - MOXA Smartio/Industio Windows Driver	_		×
Select Components Which components should be installed?			
Select the components you want to install; clear the components you do install. Click Next when you are ready to continue.	o not w	ant to	
Full installation		~	
ViewCom - Moxa COM ports status viewer (Recommended)		4.4 MB	
✓ PComm Terminal Emulator - Serial data verification		1.6 MB	
PComm Monitor - Serial communication monitoring		0.4 MB	
PComm Diagnostic - Troubleshooting tool		0.8 MB	
Performance Analyzer - Throughput testing		0.6 MB	
Current selection requires at least 8.8 MB of disk space.			
< Back Next >	>	Cance	el

NOTE

The following process is based on all the tools that have been selected.

6. This page shows the tools that will be installed in your computer. Click **Install** and continue the installation process.

🕼 Setup - MOXA Smartio/Industio Windows Driver 🦳 —		×
Ready to Install Setup is now ready to begin installing MOXA Smartio/Industio Windows Driver o your computer.	n	
Click Install to continue with the installation, or click Back if you want to review or change any settings.	r	
Destination location: C:\Program Files\Moxa\SmartioIndustioDriver	^	
Setup type: Custom installation		
Selected components: ViewCom - Moxa COM ports status viewer (Recommended) PComm Terminal Emulator - Serial data verification PComm Monitor - Serial communication monitoring PComm Diagnostic - Troubleshooting tool Performance Analyzer - Throughput testing		
<	>	
< <u>B</u> ack Install	Cance	1

7. Please wait until the installation is completed.

🕵 Setup - MOXA Smartio/Industio Windows Driver —		×
Installing Please wait while Setup installs MOXA Smartio/Industio Windows Driver on you computer.	ur	
Installing driver (28%)		
	Canc	el

8. This page will show all applications that you have installed. Click **Next** to continue the installation process.

🖁 Setup - MOXA Smartio/Industio Windows Driver	—	\times
Installed Items Installation is complete. The following list shows the iter computer.	ms installed on your	
Core Component		
Device Driver	Installed	
Utility Component		
ViewCom	Installed	
PComm Terminal Emulator	Installed	
PComm Monitor	Installed	
PComm Diagnostic	Installed	
PComm Performance Analyzer	Installed	
	Next >	
	wext >	

9. In this pager, you can check the serial card default port basic configuration here. You can also click the **Scan** button to refresh this page. Click **Next** to continue the install process.

🕼 Setup - MOXA Smartio/Industio Windows Driver — 🗌 刘	
	2
Review installed COM ports	
Review installation or change settings in Windows Device Manager	
You may press Scan button to rescan the incomplete installation. Following list the COM ports which are installed on computer.	
[1] PCI bus 6, device 0, function 0	
MOXA CP-116E-A Series (PCI Express Bus) (A) - RS-232/422/485	
Port 1 : COM41 @ RS-232 (Default)	
Port 2 : COM42 @ RS-232 (Default)	
Port 3 : COM43 @ RS-232 (Default)	
Port 4 : COM44 @ RS-232 (Default) Port 5 : COM45 @ RS-232 (Default)	
Port 6 : COM46 @ RS-232 (Default) Port 6 : COM46 @ RS-232 (Default)	
Port 7 : COM47 @ RS-232 (Default)	
Port 8 : COM48 @ RS-232 (Default)	
· · · · · · · · · · · · · · · · · · ·	
Scan	
< Back Next >	

 This is the final page of the installation process. It shows two ways to do further device configurations. One is going to the multi-port serial adapters on the device manager page; the other is use the ViewCom tool that you have installed. Click Finish the complete the installation process.

🕼 Setup - MOXA Smartio/Ir	ndustio Windows Driver – 🗆 🗙
MOXA	Completing the MOXA Smartio/Industio Windows Driver Setup Wizard
	Click Finish to exit Setup.
	* If you want to change the device settings, go to "Multi-port serial adapters " in the Device Manager.
4	✓ ₩ Multi-port serial adapters ₩ MOXA CP-118EL-A Series (PCI Express Bus)
	* If you have installed ViewCom, go to the system tray and use ViewCom to change the device settings easily.
	∧ ₩ ENG 11:08 AM 02/16/2022
	└┘ Launch Windows Device Manager after finish
	< Back Finish

Configuring the Ports

After the driver has been installed, use the Device Manager to configure the serial port of your PCI Express cards (the CP-116E-A will be used as an example). In this section, we describe how to access MOXA Smartio/Industio Window Driver and lead you to do the serial port configuration.

Accessing MOXA Smartio/Industio Window Driver

There are two ways to access the Smartio/Industio Window Driver.

1. Expand the multi-port serial adapters tab, right-click Moxa **CP-116E-A Series**, and then click Properties to open the board's configuration panel. Please see the following section for more detail information for the PCIe port configuration.



Use ViewCom Utility (You would need to install the ViewCom Utility to use this method)
 Clicking the ViewCom icon will lead you to the device manager page for monitoring and configuring your devices, including Moxa Serial Boards.



Configuring Serial Ports

You can set all parameters in the driver properties page configuration sheet. The following is the introduction to this page.

FAQ Overview Port COM No. Rx FIFO Level Interface Termination Resist 1 COM 7 High High RS-232 Disable 2 COM 8 High High RS-232 Disable 3 COM 9 High High RS-232 Disable 4 COM 10 High High RS-232 Disable 5 COM 11 High High RS-232 Disable 6 COM 12 High High RS-232 Disable 7 COM 13 High High RS-232 Disable 8 COM 14 High High RS-232 Disable		Configuration	on Driver Deta	ils Events Res	sources	•
PortCOM No.Rx FIFO LevelTx FIFO LevelInterfaceTermination Resist1COM 7HighHighRS-232Disable2COM 8HighHighRS-232Disable3COM 9HighHighRS-232Disable4COM 10HighHighRS-232Disable5COM 11HighHighRS-232Disable6COM 12HighHighRS-232Disable7COM 13HighHighRS-232Disable	- Over	view				FAQ
2 COM 8 High High RS-232 Disable 3 COM 9 High High RS-232 Disable 4 COM 10 High High RS-232 Disable 5 COM 11 High High RS-232 Disable 6 COM 12 High High RS-232 Disable 7 COM 13 High High RS-232 Disable			Rx FIFO Level	Tx FIFO Level	Interface	Termination Resist
3 COM 9 High High RS-232 Disable 4 COM 10 High High RS-232 Disable 5 COM 11 High High RS-232 Disable 6 COM 12 High High RS-232 Disable 7 COM 13 High High RS-232 Disable	1	COM 7	High	High	RS-232	Disable
4 COM 10 High High RS-232 Disable 5 COM 11 High High RS-232 Disable 6 COM 12 High High RS-232 Disable 7 COM 13 High High RS-232 Disable	-		High	High		
5 COM 11 High High RS-232 Disable 6 COM 12 High High RS-232 Disable 7 COM 13 High High RS-232 Disable			-	-		
6 COM 12 High High RS-232 Disable 7 COM 13 High High RS-232 Disable			-	-		
7 COM 13 High High RS-232 Disable	-		-	-		
	-		-	-		
8 CUM 14 High High RS-232 Disable			-	-		
		COM 14	THOM	THOM	113-232	Disquie
			1		6	
	Po	rt Setting	Port Info			Start Diagnosis
Port Setting Port Info Start Diagnosis						
	Other	Settings —				
	-	AL C	1-			
Port Setting Port Info Start Diagnosis		/M-Compatib	le			
Port Setting Port Info Start Diagnosis						

1. FAQ:

Click the FAQ button, and it will open the FAQ document. If you encounter problems, please check this document before you reach out to technical support.

👔 Moxa Smartio/Industio FAQ File Edit View Go Help							_	×
Hide Back Forward Print Options	I							
Other Settings FAQ	Vervie		ries (PCI Expre	ss Bus) Properti	ies		×	^
G	eneral Co		Driver Det	ails Events F	Resources		FAQ	
	Port Cl		By FIFO Level	Tx FIFO Level	Interface	Termination	Besistor	
		IM 3	High	High	RS-232	Disable	IC SISTOI	
		IM 4	High	High	RS-232	Disable		
		IM 5 IM 6	High	High	RS-232 RS-232	Disable Disable		
		ім 6 IM 7	High High	High High	HS-232 RS-232	Disable Disable		
		IM 8	High	High	RS-232	Disable		
		IM 9	High	High	RS-232	Disable		
	8 CO	IM 10	High	High	RS-232	Disable		
	<						>	
	Port Se	etting	Port Info			Start Dia	gnosis	
	Contraction Other Sel	ttinas						
		Compatib	e					
			-					
						ОК	Cancel	
								~

2. Overview:

In this section, it shows the port parameters, such as COM Number, TX and RX FIFO level, Termination Resistor, etc. The description of these parameters are as follows:

Overv	view				
Port	COM No.	Rx FIFO Level	Tx FIFO Level	Interface	Termination Resisto
1	COM 7	High	High	RS-232	Disable
2	COM 8	High	High	RS-232	Disable
3	COM 9	High	High	RS-232	Disable
4	COM 10	High	High	RS-232	Disable
5	COM 11	High	High	RS-232	Disable
6	COM 12	High	High	RS-232	Disable
7	COM 13	High	High	RS-232	Disable
8	COM 14	High	High	RS-232	Disable

• Port Number and COM No.

You will need to set up all the ports of the board with the desired "COM number", which should not conflict with other COM numbers in use.

• RX and TX FIFO

- > Rx FIFO Level
 - □ Low Disables FIFO, resulting in decreased latency, and low throughput.
 - □ High Results in high throughput, but with increased latency. (Default)
- > Tx FIFO Level
 - □ Low Disables FIFO (recommended when the attached serial device has a small buffer, or slow transmission speed).
 - □ High Results in high throughput. (Default)

Interface

This column shows the interface of all serial ports. You can change the interface by clicking the port setting button and make the changes in the "Port Setting" dialog box. (The default setting of the interface is RS-232)

Termination Resistor

You may need to enable the termination resistor in the long communication distance.

- Enable (120 ohm)
- Disable (Default)

Bias Resistor

In RS-422/485 mode, if you multidrop connections to many devices, it is better to change the bias resistor to 150 kohm. On the other hand, if you only connect few devices, then it is fine to keep the default setting (1 kohm).

- > 1 kohm.
- > 150 kohm. (Default)
- Status

If you are in RS-485 mode, click the Start Diagnosis button. It will start the RS-485 diagnostics and will show results in the status column. You can follow the readout information and adjust the bias resistor and terminator resistor. For detailed information, please check chapter 4, "Configuring Intelligent RS-485".

3. Port Setting:

Click this button, and it will open the port setting window for you to configure the serial ports.

MOXA CP-116E-A Series (PCI Express Bus) (A) Properties	×
Port 1	×	
COM Number	1 (current)	FAQ
Basic Settings		Disable Disable
Rx FIFO Level	High 💌	Disable -
Tx FIFO Level	High 💌	Disable - Disable -
Interface	RS-232	Disable - Disable -
Bias Resistor	150 K 💌	>
Termination Resistor	Disable	Start Diagnosis
	Auto Tuning	
	Set the change to all ports	
	Save Cancel	OK Cancel

Port Number/Auto Enumerating COM Number

Select a COM number for the port from the Port Number pull-down list. You could also type the port number in the text column to quickly get the target port.

Select the **Auto Enumerating COM Number** option to map subsequent ports automatically. The port numbers will be assigned in sequence. For example, if COM 1 is assigned to Port 1, then COM 2 (if not already occupied) will be assigned to Port 2, etc.

Basic Settings (Rx, TX FIFO, Interface) RX and TX FIFO

Basic Settings					
Rx FIFO Level	High	-			
Tx FIFO Level	Low (Disable Middle High	e)			
Interface	RS-232	•			
Bias Resistor	150 K	~			
Termination Resistor	Disable	~			
		Auto Tuning			
✓ Set the change to all ports					
	Save	Cancel			

- 1. Select an Rx FIFO Trigger from the Rx FIFO Level pull-down list. Rx FIFO trigger levels of High, Middle, and Low are available, with the default set at High (120 bytes).
 - > Low Disables FIFO, resulting in decreased latency, and low throughput.
 - > High Results in high throughput, but with increased latency. (Default)
- 2. Select a Tx FIFO Level from the Tx FIFO Level pull-down list. Tx FIFO Levels of High, Middle, and Low are available, with the default set at High (128 bytes).
 - Low Disables FIFO (recommended when the attached serial device has a small buffer, or slow transmission speed).
 - > High Results in high throughput. (Default)

TX/RX FIFO Size

	TX FIFO (Byte)	RX FIFO (Byte)
High (Default)	128	120
Middle	64	60
Low	1	1

Interface, Bias Resistor, and Termination Resistor

Basic Setting	s		
<u>R</u> x FIFO Leve	el	High	-
<u>I</u> x FIFO Leve	ł	High	-
<u>I</u> nterface		RS-232	_
<u>B</u> ias Resistor		RS-232 RS-422 RS-485 2W	
T <u>e</u> rmination F	lesistor	RS-485 4W	
		A	uto Tuning
	V	Set the chan	ige to <u>a</u> ll ports
		Save	Cancel

If you are using CP-118EL-A, CP-114EL, CP-114EL-I, CP-132EL, or CP-132EL-I, select Interface (RS-232, RS-422, RS-485-2W, or RS-485-4W), bias Resistor (150k or 1k) and termination Resistor (120Ω , Enable, or Disable) for configuration. For illustration purposes, we use the CP -116E-A.

Select the **Set the change to all ports** option to apply the just defined Tx FIFO Size to all ports. Click **Save** to apply the port settings in the Property window to finish the port settings procedure.

4. Port Info:

Click this button, and you can get the information summary of this port. Click ${\bf OK}$ button to close this window.

Port 1	×
Port Info-	
Rx FIFO size :	120
Tx FIFO size :	128
UART Type :	MUE-850
CPLD Ver :	N/A
	ОК

5. VM-compatible:

Tick this setting to ignore PCI capability if this board has a transmission issue on the virtual machine.

Other Settings		
VM-Compatible		

6. Start Diagnosis

Please go to the chapter 4, "Configuring Intelligent RS-485," for detailed information.

Checking the Status

The PComm Diagnostic program is a useful tool for checking the status of Moxa's multiport serial boards. The program can be used to test internal and external IRQ, TxD/RxD, UART, CTS/RTS, DTR/DSR, etc. Use this program to ensure that your Moxa boards and ports are working properly.

Go to start the program, click **The Windows icon** and find **the PComm Diagnostic Program**. If you just install it, the program will be shown on the recently added group. The program Default installation location is C:\ProgramData\Microsoft\Windows\Start Menu\Programs\Moxa, you could also go to the location and launch the program directly.

=	Recently added	
	PComm Diagnostic	
	PComm Monitor	
	Performance Analyzer	
	Expand Y	
	М	
	MOXA New	
	s	
	Search	
	🔅 Settings	
	w	
8	Windows Accessories	
D	Windows Administrative Tools	
	Windows Ease of Access	
23	Windows PowerShell	
۲	Windows Security	
Φ	Windows System	
-	오 표 🥥 🥥 🥥	

Or you can click the search icon and search for the **PComm Diagnostic** program and then launch this program.



If the serial board is installed successfully, you will see the installed serial device shown on the Board status.

Rear PComm Diagnostic	- 🗆 ×
File Diagnose Help	
To be tested	
Image: CP-116E: A. Seese (A) (COM/200414) (PO-150, 2-wind 0). function 0 Select Image: CP-116E: A. Seese (B) (COM15COM23) (PO-150, 0-4000) Image: CP-116E: A. Seese (B) (COM15COM23) (PO-150, 0-4000) For the set of	
Ready	

Removing the Driver

1. Open the Device Manager and use your mouse to place the cursor over MOXA CP-116E-A Series (PCI Express Bus) under Multi-port serial adapters. Right-click and select the **Uninstall** option.



2. Select **Delete the driver software for this device** and click **Uninstall** to proceed with uninstalling the board.



Uninstalling the Driver

The MSB driver may be removed through Add/Remove Programs in the Windows Control Panel. Open the Control Panel and click **Uninstall a program**.

🖾 Control Panel		-	×
← → ~ ↑	ٽ ~	Search Control Panel	P
Adjust your computer's settings v	iew by: Category 🔻		
System and Security Review your computer's status Save backup copies of your files with File History Backup and Restore (Windows 7) Image: Superior Change account type Image: Superior Connect to the Internet View network status and tasks Image: Superior Change account type Image: Superior Connect to the Internet View devices and printers Add a device Image: Superior Change account type Image: Superior Connect to the Internet View devices and printers Add a device Image: Superior Change account type Image: Superior Connect to the Internet View devices and printers Add a device Image: Superior Change account type Image: Superior Connect to the Internet View devices and printers Add a device Image: Superior Change account type Image: Superior Connect to the Internet View devices and printers Add a device Image: Superior Change account type Image: Superior Connect to the Internet View devices Image: Superior Change account type Image: Superior Connect to the Internet View devices Image: Superior Change account type Image: Superior Connect to the Internet View devices Image: Superior Change account type Image: Superior Connect to the Internet View devices Image: Superior Change account type Image: Superior Connect to the Internet View devices Image: Superior Change account type Image: Superior Connect to the Internet View devices Image: Superior Change account type			

Click **Uninstall** next to MOXA Smartio/Industio Windows Driver Verx.xx

Programs and Features						- 0	×
← → × ↑ 🖬 > Control Pa	anel > Programs > Programs and Features			,	Search Program	ns and Features	P
Control Panel Home	Uninstall or change a program						
View installed updates	To uninstall a program, select it from the list and then	click Uninstall, Change, or Repair.					
💎 Turn Windows features on or							
off	Organize 🔻 Uninstall					== -	?
	Name	Publisher	Installed On	Size	Version		
	Microsoft Visual C++ 2008 Redistributable - x86 9.0.2	Microsoft Corporation	6/9/2022	6.67 MB	9.0.21022		
	MOXA Smartio/Industio Windows Driver Ver3.1	Moxa Inc.	6/10/2022	2.18 MB	3.1		
	MOXA UPort 1110/1130/1150 Windows Driver Ver3.1	Moxa Inc.	6/9/2022	2.14 MB	3.1		
	💩 opsi-client-agent		6/9/2022		4.1.0.0-19		
	PComm Lite Ver1.6	Moxa Inc.	6/10/2022	4.55 MB			
	Moxa Inc. Product version: 3.1	Support link: http:	://www.moxa.c	om Size: 2.18	MB		
	Help link: http://www.m	oxa.com Update information: http:					

← → × ↑ 🖬 > Control P	anel > Programs > Programs and Features					ע פֿ Search F	Programs and Features	م ر
Control Panel Home View installed updates Turn Windows features on or	Uninstall or change a program To uninstall a program, select it from the list and then	click Uninstall, Change, or F	Repair.					
off	Organize 🔻 Uninstall							
	Name Microsoft Visual C++ 2008 Redistributable - x86 9.0.2 MiCAS Smattic/Industio Windows Driver Ver3.1 MOXA UPort 1110/1130/1150 Windows Driver Ver3.1 PComm Lite Ver1.5	Publisher Microsoft Corporation Moxa Inc. Moxa Inc.	MOXA		6.67 M io Windows	Version 10 0 0 31022 Driver Uninstall 0 completely remove wws Driver and all of Yes	MOXA its components?	
	Moxa Inc. Product version: 3.1 Help link: http://www.m	Support lin oxa.com Update informatio		//www.moxa.co //www.moxa.co		18 MB		

Wait until the uninstall process is done.

MOXA Smartio/Industio Windows Driver Uninstall	×
Uninstall Status	
Please wait while MOXA Smartio/Industio Windows Driver is removed from your computer.	18P
Uninstalling driver and utility (35%)	
	Cancel
MOXA Smartio/Industio Windows Driver Uninstall	
MOXA Smartio/Industio Windows Driver was successfully removed from your computer.	
ОК	

Non-Windows Drivers

Drivers are provided for DOS, Linux, and SCO.

DOS

Moxa DOS API-232 is a software package that assists users in developing new programs, or debugging existing programs for serial communications. This section explains how to install the package, how to set up the driver, and how to load or unload the driver.

Moxa provides drivers that allow you to use the following serial board products for DOS:

PCI Express Boards: CP-102E, CP-102EL, CP-132EL, CP-132EL-I CP-104EL-A, CP-114EL, CP-114EL-I, CP-118EL-A, CP-168EL-A, CP-118E-A-I, CP-138E-A-I, CP-134EL-A-I, CP-116E-A.



WARNING

If you are using a Serial ATA HDD for DOS, the installation process will hang. To prevent the installation process from hanging, change your HDD to an IDE drive.



NOTE

The following procedure shows how to install the CP-168EL driver for DOS.

Installing the Driver

 Run the installation program, DOSINST.EXE from the \Software\DOS folder on the Documentation and Software CD. Specify the target API-232 directory (e.g., C:\Moxa) to which the driver will be copied. Press F2 to start the installation.



2. After the installation is complete, a window will open to ask if you want to run **SETUP.EXE**. Press **Y** to run the program.



Setting up the Driver

This section covers some of the setup program's most frequently used functions. For complete details, press F1 to open the online help file.

- 1. Run **BIN\SETUP.EXE**.
- 2. Press **Enter** to select the model name of the Moxa board you are installing.

		d d
	□ Select □	
Board no. Type		IRQ Bus/Dev no.
1 N0	C168 PCI Series	
2 N0	C104 PCI Series	
3 NO	CT-114 Series	
4 N0	CP-132 Series	
	CP-114 Series	
P10: Sav	CP-102 Series	bet setup
	CP-104U Series	
	CP-168U Series	
	CP-132U Series	
	CP-134U Series	
	CP-104JU Series	
	CP-118U Series	
	CP-102UL Series	
	CP-102U Series	
	CP-118EL Series	
	CP-168EL Series	
	CP-104EL Series	
	NONE	

3. A window will open displaying basic configuration information for all boards of this type currently installed in the system. Press **PgDn** to configure the port settings.

	Туре	Port no.	1/0 Address	IRQ	
1		1-8	B88Ø	5	3 / 0
	NONE				
	NONE				
4	NONE				

4. You may enter or modify the settings of each port at this stage. The values displayed first are the port's initial values that were set up when the driver was installed.

Port Setup								
Port Number	01	02	03	04	05	06	07	08
TxD buffer size	1K	1K	1K	1K	1K	1K	1 K	1K
RxD buffer size	1K	1 K	1K	1K	1K	1K	1K	1K
Baud rate	9600	9600	9600	9600	9600	9600	9600	9600
Character length	8	8	8	8	8	8	8	8
Stop bits	1	1	1	1	1	1	1	1
Parity	None	None	None	None	None	None	None	None
DTR output state	0n	On	0n	0n	0n	0n	On	0n
RTS output state	0 n	On	0n	0n	0n	0n	On	0n
CTS flow control	No	No	No	No	No	No	No	No
RTS flow control	No	No	No	No	No	No	No	No
Tx XON/OFF cntrl	No	No	No	No	No	No	No	No
Rx XON/OFF cntrl	No	No	No	No	No	No	No	No
21: 1	iely i	95: Gen	up edit	P10: 3	Save B	se: Ako	et	

5. Press F10 to save the changes and exit the SETUP program.

Legends

In this section, we explain the meaning of some of the fields and functions.

Port number

This is the ID of the port. Application software uses port number (ID) when referring to a port. You can set the port numbers to any number between 0 and 255 (inclusive). However, you must ensure that you assign each port a unique port number. If you are developing your own application software, then you may want to select port numbers that take into consideration the structure of the program.

TxD buffer size

The TxD buffer is the transmission (output) buffer allocated by the system for each port.

RxD buffer size

The RxD buffer is the receiving (input) buffer allocated by the system for each port.

F5 Group Edit

This convenient function allows you to edit the configuration of several ports at one time as a group.

Port Setup									
Port Number	EI (2)	171-31-2	•	=	06	07	08		
TxD buffer si	🛛 Сігоцр	<u> </u>	<u>.</u>		1K	1K	1K		
RxD buffer si	PORT PROFILE		PORTS		1K	1K	1K		
Baud rate	TxD buffer size	1K		1	9600	9600	9600		
Character len	RxD buffer size	1К	02	-11	8	8	8		
Stop bits	Baud rate	9600	03		1	1	1		
Parity	Character length	8	04		None	None	None		
DTR output st	Stop bits	1	05		0 n	0n	0 n		
RTS output st	Parity	None	06		0 n	0n	0n		
CTS flow cont	DTR output state	On	07		No	No	No		
RTS flow cont	RTS output state	On	08		No	No	No		
Tx XON/OFF cn	CTS flow control	No			No	No	No		
Rx XON/OFF cn	RTS flow control	No			No	No	No		
	Tx XON/OFF cutr1	No							
2	Rx XON/OFF cntrl	No	ļ	<u> </u>	e: Abo	et			
							ana ana an		
	Buter: Mit/seles	rt Tab	: Switch						
	M10: Update	Dag	Abort		in the second	an a	ana		

Loading the Driver

After completing the setup procedure, run **BIN\DP-DRV.EXE** from the DOS prompt to load the driver. The driver will automatically detect the boards that have already been installed. If one or more boards are detected, you will see a message similar to the following:

Smartio/Industio Family DOS driver Version 1.7

Setup driver ...

CP-168EL series (Bus= x ,Dev=y) : OK!

Device driver setup O.K.

This indicates that the CP-168EL Series driver has been installed properly. At this point, you may execute applications that support API-232 functions, or start developing applications using the API-232 library.

Unloading the Driver

To unload (release) the driver from memory, type **DP-DRV/Q** at the DOS prompt and then press **Enter**.

Linux (32-bit/64-bit)

Moxa provides drivers that allow you to use the following serial boards for Linux.

PCI Express Boards: CP-118EL, CP-168EL, CP-104EL, CP-102E, CP-102EL, CP-132EL, CP-132EL-I, CP-114EL, CP-114EL-I, CP-118E-A-I/ CP-138E-A-I/ CP-134EL-A-I/CP-116E-A

NOTE

The following procedure shows how to install the CP-114EL driver for Linux.

Execute the following commands from the Linux prompt:

 #cd / #mkdir moxa #cd moxa #cp /<driver directory>/driv_linux_smart_<version>_build_<build_date>.tgz . #tar -zxvf driv_linux_smart_<version>_build_<build_date>.tgz
 #cd mxser #make clean; make install
 #cd /moxa/mxser/driver #./msmknod
 #modprobe mxupcie
 For the CP-132EL, CP-132EL-I, CP-114EL, CP-114EL-I, use the Moxa Port Configuration Tool to set Interface and Termination Resistor for the MUE series. The MUE series includes CP-102EL, CP-132EL, CP-132EL-I, CP-114EL and CP-114EL-I.

Usage: muestty <operation> device

Device: The MUE series device node

Operation:	-h	Help
	-g	Get interface and terminator type
	-i intf	Set interface type with options below
	-t value	Set termination resistor with options below
intf	RS232	RS-232 mode
	RS422	RS-422 mode
	RS4852W	RS-485 2-wire mode
	RS4854W	RS-485 4-wire mode
Value	NONTERM	Non termination resistor
	120TERM	120-ohm termination resistor

For example:

To set the MUE interface

muestty -i RS422 /dev/ttyMUE2

- To set the MUE termination resistor
 - # muestty -t 120TERM /dev/ttyMUE2
- 6. Use the Moxa diagnostics utility to verify the driver status:
 - #cd /moxa/mxser/utility/diag
 - #./msdiag
- Use the Moxa terminal utility to test the tty ports:
 #cd /moxa/mxser/utility/term
 #./msterm

SCO

- SCO OpenServer 5
- SCO OpenServer 6
- SCO UnixWare 7

Follow the steps given in this section to install the SCO OpenServer 5/6 & SCO UnixWare 7 driver. The installation procedures for SCO UnixWare 7 and SCO OpenServer 5/6 are similar.

- 1. Copy the driver file **.tar** to your host.
- #tar xvf <driver tar file> #/tmp/moxa/mxinstall
- 3. The window shown below will open next. Press RETURN to continue.

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Moxa Smartio/Industio Family Device Driver Installation (Ver. 1.11)

For SCO UnixWare 7

Tar files, please wait.....O.K.

Press RETURN to continue

-

NOTE

If your environment is SCO OpenServer 5/6, you can skip steps 4 and 5.

4.	When you see the screen below, select "Esc" to exit and reboot your computer.
	MOXA Smartio/Industio Family Installation Utility (Ver 1.11)

Smartio/Industio Family Basic Configuration								
Board No.	Board Type	I/O Address	, , , , , , , , , , , , , , , , , , , ,					
1	None							
2	None							
3	None							
4	None							
	PgDn: getty Setting Esc: Exit							
Enter: Confirm Input Value Tab: Change Item								

5. After rebooting the computer, type "moxaadm"; when you see MAIN MENU, select **Basic Configuration.**

_	
MAIN MENU	
Basic Configuration	
Advanced Configuration	
Interface Configuration	
Port Monitoring	
Terminal Emulation	
Driver Removal	
Exit	

6. You will see the following screen. Press Enter to select the MOXA Multiport Serial Board you installed by port and by model. For example, if you installed the CP-104EL, select 4 ports and then CP-104EL. MOXA Smartio/Industio Family Installation Utility (Ver 1.11)

	,	,	7 (,			
Smartio/Industio Family Basic Configuration							
Board No.	Board Type	I/O Address	Interrupt	Bus/Dev No.			
1	None						
2	None						
3	None						
4	None						
PgDn: getty Setting Esc: Exit							
En	ter: Confirm Input	Value Tab:	Change Item				

- 7. The board's basic information, such as I/O address, Bus No., and Device No., will be shown. The SCO system will assign the resources automatically to the PCI Express board you selected.
- 8. Next, press "Esc" to exit and reboot your computer.

I

NOTE

Steps 9 and 10 are only for the CP-132EL Series and CP-114EL Series.

- 9. After rebooting, type "moxaadm". When you see MAIN MENU, select **Interface Configuration** to set your Resister and Interface. For example, if you want to set one of the CP-114EL ports as RS-422 and 120Ω , you have to select RS-422 and 120Ω .
- 10. Save your Interface Configuration and then reboot the computer again.
- 11. Note that whenever you change a MAIN MENU item, you need to reboot your computer.
In this chapter, we describe the use of the "Auto-Tuning" and "Diagnosis" tools, supported by Moxa's Intelligent RS-485 boards, to tune your RS-485 network. The Auto-Tuning tool tests your RS-485 network and then configures certain Moxa boards (CP-118E-A-I, CP-138E-A-I, CP-134EL-A-I, and CP-116E-A) automatically. The Diagnosis tool can tell you how to manually configure other Moxa boards, as well as non-Moxa boards. We use the CP-116E-A board to demonstrate how to use the Intelligent RS-485 tools for Windows 7/8/8.1.



The basic procedure you should follow is illustrated in the following workflow diagram:

Windows Users

Take the following steps to use the Intelligent RS-485 function.

1. Expand the Multi-port serial adapters tab, right-click MOXA CP-116E-A Series (PCI Express Bus) and then click **Properties** to open the configuration panel.



2. Double-click the COM number if you wish to configure.

Over	view					FAQ
Port	COM No.	Rx FIFO Lev	el Tx FIFO L	evel Interface	Termination	Resistor
1	COM 1	High	High	RS-485 2W	Disable	
2	COM 2	High	High	RS-485 2W	Disable	
3	COM 3	High	High	RS-485 2W	Disable	
4	COM 4	High	High	RS-485 2W	Disable	
5	COM 5	High	High	RS-485 2W		
6	COM 6	High	High	RS-485 2W		
7	COM 7	High	High	RS-485 2W		
8	COM 8	High	High	RS-485 2W	Disable	
<						>
Po	rt Setting	Port Info			Start Dia	agnosis
Other	Settings					
	/M-Compatib	-1-				

 Check the Auto Enumerating COM Number option to map subsequent ports automatically. The port numbers will be assigned in sequence. Select Interface (RS-232, RS-422, RS-485-2W, or RS-485-4W) from the drop-down box. Click Save to save the settings.

NOTE

An Auto Tuning function is provided with RS-485-2W.

ort 1		×		
COM Number	1 (current)	•		FAQ
17 A	uto Enumerating COM	Number	Termination R	esistor
Basic Settings				
Rx FIFO Level	High	- W		
EX FIFU Level	Ingu	- W	/ Disable	
Tx FIFO Level	High	▼ 100	/ Disable	-
	,	~		-
5 M - M		M		
Interface	RS-485 2W	▼ M	/ Disable	
	RS-232			
Bias Resistor	BS-485 2W			>
Termination Resistor	Disable		Start Diag	nosis
	Auto 1	luning		
	🔽 Set the change to	o all ports		

- 4. Click **Save** on the Ports Configuration page to save the settings.
- 5. Test if the communication is OK. If it's not OK, proceed to Step 6.
- 6. Click on the **COM Number**, click **Auto Tuning** next, and then click **OK**.

rt 1	×		Port 1	×
COM Number 1	(current)	FAQ	Auto Tuning	× FAQ
Auto En Basic Settings	umerating COM Number	Termination Resistor Disable W Disable	Auto Tuning could affect data transmis we suggect close your port before start T	W Disable
Rx FIFO Level Hi		W Disable - W Disable -	Do you still want to continue?	W Disable W Disable W Disable
Tx FIFO Level Hi	igh 🔽	W Disable " W Disable " W Disable "	OK Cancel	W Disable
Interface RS	S-485 2W 💌	W Disable		W Disable
Bias Resistor 15	50 K 💌		Bias Resistor 150 K	• >
Termination Resistor	isable 💌	Start Diagnosis	Termination Resistor Disable	Start Diagnosis
	Auto Tuning		Auto	o Tuning
⊽ S	et the change to all ports		✓ Set the change	to all ports
S	ave Cancel		Save	Cancel

The PCIe board will automatically detect the RS-485 environment and suggest the correct Bias Resistor and Termination Resistor. Click **OK** to save the setting. To apply the setting, you need to click **Save** on the thevPorts Configuration page.

7. Test if the communication is OK. If it's not OK, proceed to Step 8.

8. Go to the properties screen and select the COM port that needs to be diagnosed. Click **Start Diagnosis** and when the CAUTION message appears, click **OK**.

eral	Configurati	on Driver Det	ails Events F	Resources				MOXA	Smartio/I	ndustio Fam	ily Board Warni	ng Message	×	
Dver	view				FAQ						CAUTION			FAG
Port		Rx FIFO Level	Tx FIFO Level	Interface	Termination Resistor	-			F	lemember to c	onnect devices f	or diagnosis.		ation Resistor
	COM 1	High	High	RS-485 2W	Disable				I.	Always sho	w warning during	this session.		
2	COM 2	High	High	RS-485 2W		-				_				
3	COM 3	High	High	RS-485 2W		•					OK			
1	COM 4	High	High	RS-485 2W		•	1							
5	COM 5	High	High	BS-485 2W	Disable	•	1	5	COM 5	High	High	RS-485 2W	Disable	
5	COM 6	High	High	RS-485 2W	Disable	-		6	COM 6	High	High	RS-485 2W	Disable	
7	COM 7	High	High	RS-485 2W	Disable	-	/	7	COM 7	High	High	RS-485 2W	Disable	
3	COM 8	High	High	RS-485 2W	Disable	• /		8	COM 8	High	High	RS-485 2W	Disable	
<					2	/		<						;
Po	rt Setting	Port Info	1		Start Diagnosis	1		Р	ort Setting	Port In	io		Sta	art Diagnosis
10	it betang]		Start Diagnosis									
Dthe	Settings					- 1		_ Oth	er Settings-					
ا	/M-Compatib	ble							VM-Compa	tible				
						_								

9. Adjust non-MOXA devices according to the Status. (Click the Resistor Diagnosis button, and it will show the diagnosis result in the status column. You can follow the readout information and adjust the bias resistor and terminator resistor.)

MOXA C	P-116E-A Se	eries (PCI E	xpress Bu	us) (A) Pro	perties		×
General	Configuration	on Driver	Details	Events	Resources		
							FAQ
Overv	view						
Tx FI	FO Level	nterface	Termina	tion Resisto	or Bias Re	sistor Status	
High	R	IS-485 2W	Disable		150 K	Data Erro	or
High	R	IS-485 2W	Disable		150 K	OK	
High	R	IS-485 2W	Disable		150 K	OK	
High	R	IS-485 2W	Disable		150 K	OK	
High	R	IS-485 2W	Disable		150 K	OK	
High		IS-485 2W			150 K	OK	
High		IS-485 2W			150 K	OK	
High	R	IS-485 2W	Disable		150 K	OK	
<							>
Por	t Setting	Port Inf	0			Stop Di	iagnosis
Other	Settings						
Other	searchys						
	/M-Compatib	le					
						OK	Cancel

Status	Description/Cause	Adjust Pull-High /Low Resistor (Bias Resistor)	Adjust Terminator Resistor
ОК	Communication OK	-	-
Waveform Distortion	Too many devices	\checkmark	-
Receive Reflect Signal	Distance too long	-	\checkmark
Data Error	Too many devices and distance too long	\checkmark	×

10. Repeat from Step 6 onwards until the communication is in order.

Linux Users

Take the following steps to configure the Intelligent RS-485 function.

- 1. Use the following command to do the configuration.
 - #./muestty -g /dev/ttyMUE1



- Test if the communication is OK. If it's OK, nothing further needs to be done. If it's not OK, proceed with Step 3.
- Use the following command for the Auto-Tuning process. Enter "Y" to make the value effective immediately.

```
#./muestty -a (baud rate value) /dev/ttyMUE1
```



- 4. Test if the communication is OK. If it's OK, nothing further needs to be done. If it's not OK, proceed with Step 5.
- 5. Use the following command to run diagnosis.

```
#./muestty -d (baud rate value) /dev/ttyMUE1
root@linux:~# muestty -d 115200 /dev/ttyMUE1
Start diagnosing...
[Status]
Notice: Following results are based on correct devices connection.
```

Pull High/Low Resistor : 1K Terminator Resistor : 120 ohm Alarm Status : Data Error

6. Adjust non-MOXA devices according to the Status

Status	Cause	Adjust Pull-High /Low Resistor	Adjust Terminator Resistor
Waveform Distortion	Too many devices	\checkmark	-
Receive Reflect Signal	Long distance	-	\checkmark
Data Error	Too many devices & long distance	\checkmark	\checkmark

NOTE

The Diagnosis tool is extremely sensitive; consequently, it could indicate errors even if the communication status is OK. In this case, you can decide whether or not to make the suggested configuration changes.

7. Repeat from Step 3 until the communication is OK.

Moxa provides an easy-to-use yet powerful serial programming library as well as utilities for communication troubleshooting for Windows platforms. The following sections provide details about the installation, the library, and the utilities for various platforms.

Moxa PComm

PComm, a professional serial communication tool for PCs, is a software package that runs under Windows NT95/98/2000/XP/2003/Vista/2008/7(x86 and x64). PComm provides:

- A powerful serial communication library that simplifies serial programming tasks for most popular programming languages. The serial communication library is useful for developing applications for data communications, remote access, data acquisition, and industrial control for Windows NT95/98/2000/XP/2003/Vista/2008/7(x86 and x64), and is a simpler programming solution compared to the more complex Windows Win32 COMM API.
- Useful utilities such as diagnostics, monitor, and terminal emulator.
- Illustrative sample programs.
- Comprehensive online documentation.

Installing PComm

To install PComm, run **\Setup.exe** from the Documentation and Software CD. Note that the PComm diagnostics and monitor utilities are for Moxa boards only. To use these utilities, you must have a Moxa board and the appropriate Windows (NT/95/98/2000/XP/2003/Vista/2008/7(x86 and x64) device driver installed in your system. See the "Software Installation" chapter for instructions on how to install the drivers.

After installing PComm, click **Start**, select **Program Files**, and then the **PComm Lite group** to select from the list of utilities and documents.

PComm Programming Library

The serial communication library helps you develop serial communications programs for any COM port that complies with the Microsoft Win32 API. This library facilitates the implementation of multiprocess, multithread serial communication programs, and greatly reduces the time required to develop applications.

For a complete description of the library functions and sample programs for Visual C++, Visual Basic, and Delphi, check the help file and the sample programs in the PComm directory.

Utilities

In this section, we provide a brief description of each utility. For more information about these utilities, refer to the online documentation.

Diagnostics (for Moxa boards only)

This convenient diagnostics program, which only works with Moxa boards and ports, provides internal and external testing of IRQ, TxD/RxD, UART, CTS/RTS, DTR/DSR, DTR/DCD, etc. The diagnostics program allows the user to check both the hardware and software functions. To run the diagnostics program, click the search icon and search for the **PComm Diagnostic** program and launch this program.

							0/10/201	LL JUJI
=	All	Apps	Documents	Settings	Photos	More 🗸	Feedback	
ඛ	Best n	natch						
	10	PComm Desktop a	Diagnostic		\rightarrow			
						PComm Diagnostic Desktop app		
						다 Open		
						Run as administrator		
						Den file location		
						-🛱 Pin to Start		
						-🛱 Pin to taskbar		
						🛍 Uninstall		
٢								
	Рp	comm dia	agnostic					
	ρ	Ī	4					

A typical test report for a Moxa board is as follows:

💱 PComm Diagnostic		– 🗆 X	3	PComm Diagnostic	- D X
File Diagnose Help			10	ile Diagnose Help	
				5 , 3 88	
To be tested				To be tested	Test Report
₩₩ HQ-15/0-000	Tes Status Tes Titus Tes Status Tes Titus Tes Status Tes Titus Te	0, 170-19, 1/0-0000 NJ (078-9-00) 00 00 00 00 00 00 00 00 00		() () () () () () () () () ()	CP-1148 Series, PCT bus 4, device 0, function 0.18Q-15,1/0-0000 Commission Presenters/800,Dbss,5.1 Systemic Network II 6.2 (Build:500) Internal Logdact Test COM (92) (20/A) (UMAT) COM (92) CA C C C C C C C C C C C C C C C C C

Monitor

This useful port status monitoring program allows you to monitor data transmission of selected Moxa COM ports.

To run the Monitor program, click the search icon and search for the **PComm Monitor** program and launch this program.



The program monitors data transmission/reception throughput and communication line status, with data updated and displayed on the screen at regular time intervals. Click a specific port to see a graph of the current communication parameters and status of that port.



Terminal Emulator

Use Terminal Emulator to connect to your PC's serial ports to check if data is being transmitted correctly.

To run Terminal Emulator, click the search icon and search for the **PComm Terminal Emulator** program and launch this program.



Terminal Emulator features multi-windows and supports VT100 and ANSI terminal types. You can transfer data interactively, send patterns periodically, and transfer files using ASCII, XMODEM, YMODEM, ZMODEM, and KERMIT protocols.

	COM44,38400,None,8,1,Dumb Terminal
<u>File</u> Edit <u>P</u> ort Manager	r <u>P</u> ort <u>W</u> indow <u>H</u> elp
a 🖪 🕅 🖻 🗧	
😹 COM43,9600,Nor	ne.8,1,ANSI
xenix386!log:	in: root
	Welcome to SCO XENIX System V
	COM44,38400,None,8,1,Dumb Terminal
You have mai. TERM = (ansi # le .profile bon # State:OPEN TERM = (ansi # boot #	0123456789abcdefghij0123456789abcdefghij0123456789abcdefghij0123▲ 0123456789abcdefghij0123456789abcdefghij0123456789abcdefghij0123 0123456789abcdefghij0123456789abc
	State:OPEN CTS DSR RI DCD

ViewCom

ViewCom is a useful tool to easily see the status of your Moxa serial boards. ViewCom is also a shortcut to the serial boards parameter configuration page. You don't need to go to "device manager" and find the serial boards name, which is complicated process.



NOTE

The default installation path for ViewCom is **C:\Program Files\Moxa\SmartioIndustioDriver**. Go to this folder to launch the ViewCom.

There are many useful features in ViewCom.

1. Clicking the ViewCom icon will lead you to the device manager page for monitoring and configuring your devices, including Moxa sSerial boards.



2. Hold you cursor on the ViewCom icon, and it will show the Moxa serial boards you have installed.



3. Rightclick on the ViewCom icon.



You can choose a Moxa multi-port serial board and go to the serial boards parameter configuration page directly.

						FA	0
	-0	erview					-
	P	rt COM N	Bx FIFO Level	Tx FIFO Level	Interface	Termination Resisto	or
	1	COM 41	High	High	RS-485 2W	Disable	
	2	COM 42		High	RS-485 2W		
	3	COM 43		High	RS-485 2W		
	4	COM 44	High	High	RS-485 2W		
	5	COM 45 COM 46		High High	RS-485 2W RS-485 2W		
	0	COM 46 COM 47	High	High	RS-485 2W		
	8	COM 47		High	RS-485 2W		
) (B) - PCI bus 7,0,0							
s Bus) (A) - PCI bus 6,0,0	<						>
(A) - F CI DUS 0,0,0			6				
		ort Setting	Port Info			Stop Diagnosis	
				-			
	>	er Settings					
10070							
ደ ^ዋ ^ 🖬 🕼	PM	VM-Compa	stible				

RS-485 Programming

If you are using your CP-118EL Series board for RS-485 applications, in addition to reading this section, you should also refer to Chapter 7, "Pin Assignments," for more details about using RS-485. The CP-118EL Series supports 2-wire half-duplex RS-485 and 4-wire full-duplex RS-485 communication. Ports configured for 2-wire RS-485 use the Data+ and Data- pins for both transmitting and receiving data. Moxa's own ADDC[™] (Automatic Data Direction Control) technology is used to switch between transmission and reception.

ADDC[™]

ADDC[™] is the best method for switching between transmission and reception when using 2-wire RS-485.

When using ADDC[™], an additional code is not required to switch between data transmission and reception, since the board's built-in intelligent hardware mechanism automatically manages the switching mechanism. RS-485 programming using ADDC[™] mode is just as simple and straightforward as RS-232 or RS-422 programming.

If you want to develop your own driver, no matter whether on a Windows or Linux platform, the Moxa Smartio/Industio Programming Guide is a useful instruction. The following topics are covered in this chapter:

Relative Product List

Resource Requirement for Moxa Board

```
IRQ * 1
```

```
I/O:
```

UART register: 64 bytes (8 bytes / port * 8port) for MU860 4096 bytes (512 bytes / port * 8port) for MUE250/450/850 IRQ Vector register: 16 bytes (only 1 byte used)

PCI Configuration for Moxa Board

- A. MOXA Vendor ID = 0x1393
- B. Device ID = (Please see Moxa Board PCI Device ID List section)
- C. Hardware resource on Device Configuration Register of **PCI configuration space**:

Resource Name	Chip	Addres	s Offset	Size
IRQ	All	0x3C		
IRQ Vector Address	MU860	0x1C	BAR3	16 bytes
UART register	MU860	0x18	BAR2	64 bytes
(I/O Base Address)	MU80U	UX10 DARZ		64 bytes
UART register	MUE250, MUE450, MUE850	0x14	BAR1	4096 bytes
(Memory Base Address)	MUL230, MUL430, MUL830	0.14	DARI	4090 Dytes
Vector Base Address	MUE250, MUE450, MUE850	0x18	BAR2	16 bytes

Byte Offset	0-7	0-7 8-15		24-31		
00h	Vend	or ID	Device ID			
04h	Comr	mand	Sta	itus		
08h						
0Ch						
10h		BA	RO			
14h		BA	R1			
18h		BA	R2			
1Ch	BAR3					
3Ch	Interrupt Line	Interrupt Pin	Rese	erved		



NOTE

For MUE250, MUE450, and MUE850 Chips Only: Memory mode is recommended for these chips to access UART. To use memory mode, the driver has to access the memory base address, which is located at BAR1.

UART Register Structure for MU860 chip



NOTE

For detailed UART register description, please see UART Datasheet section.

UART register address = I/O base address + (port-1) *8

For example, if the base address is 0x180:

The first port's UART register's I/O address is 0x180+(1-1)*8 = 0x180The first register's I/O address is 0x180, The second register's I/O address is 0x181,

The second port's UART register's I/O address is 0x180+(2-1)*8 = 0x188 The first register's I/O register is 0x188, The second register's I/O register is 0x189,

IRQ Vector Register Structure



Bit Value	Status
0	Interrupt pending. Please read the UART register to get the detail interrupt
0	information *.
1	No interrupt pending.

All serial ports on the same Moxa board use the same IRQ. Check Vector to know which port issues the interruption. Besides, you can also get the information by querying the IIR of each port.

UART Register Structure for MUE250, MUE450, and MUE850 chips

There are 512 bytes for each UART register and 0x200 offset between each port. However, there is one exception, for the models which are 4-port boards, such as CP-104EL-A, CP-114EL, CP-114EL-I, and **CP-134EL-A**, the offset of the fourth UART register is 0xE00.



Registers for 8 ports

Registers for 4 ports

NOTE

For a detailed description of the UART register, please see the UART Datasheet section.

UART register address = I/O base address + (port-1) * 0x200

For example, if the base address is 0x200:

```
The first port's UART register's I/O address is 0x200 + (1-1) * 0x200 = 0x200
     The first register's I/O address is 0x200,
     The second register's I/O address is 0x201, .....
The second port's UART register's I/O address is 0x200 + (2-1) * 0x200 = 0x400
```

The first register's I/O register is 0x400, The second register's I/O register is 0x401,

NOTE

For CP-104EL-A, CP-114EL, CP-114EL-I, and CP-134EL-A only:

```
1st port's UART register address = I/O base address
2nd port's UART register address = I/O base address + 1 * 0x200
3rd port's UART register address = I/O base address + 2 * 0x200
4th port's UART register address = I/O base address + 7 * 0x200
```

Control Serial Interface and Termination Resistor for MUE chips

For Moxa boards that use MUE250, MUE450, and MUE850 chips, BAR2, which allocates 16 bytes, is the vector base address that can be used to control serial interface and termination resistors according to the following table.

Offset	Bit	Port #	Parameters
0x4	[30]	1	
084	[74]	2	
0x5	[30]	3	0x0 : RS-232
025	[74]	4	0x1 : RS-422
0x6	[30]	5	0xF : RS-485 2W
0x0	[74]	6	0xB : RS-485 4W
0x7	[30]	7	
0.027	[74]	8	
0x8	[70]	[81]	GPIO – Input
			GPIO direction configuration
0x9	[70]	[81]	0 : Set GPIO direction to input
			1 : Set GPIO direction to output
			GPIO – Output (Termination Resistor)
0xA	[70]	[81]	0 : Low (0 Ohm)
			1 : High (120 Ohm)

Especially, the interfaces of 4 ports model, such as CP-114EL and CP-114EL-I, are using the following offset to set the interface of port 4.

Offset	Bit	Port #	Parameters
0x4	[30]	1	
0.004	[74]	2	
0x5	[30]	3	−0x0 : RS-232 −0x1 : RS-422
0x5	[74]	-	-0x1 : RS-422 -0xF : RS-485 2W
0x6	[30]	-	-0xB : RS-485 4W
0.00	[74]	-	
0x7	[30]	4	

For Baud Rate Setting

For General PC Com Port: CLK=1.8432MHz Div = CLK/(Baud x 16)

But for Moxa Board: CLK=**14.7456**MHz Div = **CLK**/(Baud x 16)

Moxa Board PCI Device ID List

Model	Ports	Bus	Chip	Max Baud	Vendor ID	Device ID
CP-102U	2	UPCI	MU860	921.6k	0x1393	0x1022
CP-102UL	2	UPCI	MU860	921.6k	0x1393	0x1021
CP-132UL	2	UPCI	MU860	921.6k	0x1393	0x1321
CP-132UL-I	2	UPCI	MU860	921.6k	0x1393	0x1321
CP-102E	2	PCIe	MUE250	921.6k	0x1393	0x1024
CP-102EL	2	PCIe	MUE250	921.6k	0x1393	0x1025
CP-132EL	2	PCIe	MUE250	921.6k	0x1393	0x1322
CP-132EL-I	2	PCIe	MUE250	921.6k	0x1393	0x1322
CP-104UL	4	UPCI	MU860	921.6k	0x1393	0x1041
CP-104JU	4	UPCI	MU860	921.6k	0x1393	0x1042
CP-114UL	4	UPCI	MU860	921.6k	0x1393	0x1143
CP-114UL-I	4	UPCI	MU860	921.6k	0x1393	0x1143
CP-134U	4	UPCI	MU860	921.6k	0x1393	0x1340
CP-134U-I	4	UPCI	MU860	921.6k	0x1393	0x1340
CP-104EL-A	4	PCIe	MUE450	921.6k	0x1393	0x1045
CP-114EL	4	PCIe	MUE450	921.6k	0x1393	0x1144
CP-114EL-I	4	PCIe	MUE450	921.6k	0x1393	0x1144
CP-134EL-A	4	PCIe	MUE450	921.6k	0x1393	0x1342
CB-114	4	PC/104-Plus	MU860	921.6k	0x1393	0x1142
CB-134I	4	PC/104-Plus	MU860	921.6k	0x1393	0x1341
CP-118U	8	UPCI	MU860	921.6k	0x1393	0x1180
CP-118U-I	8	UPCI	MU860	921.6k	0x1393	0x1180
CP-138U	8	UPCI	MU860	921.6k	0x1393	0x1380
CP-138U-I	8	UPCI	MU860	921.6k	0x1393	0x1380
CP-168U	8	UPCI	MU860	921.6k	0x1393	0x1681
CP-116E-A(A)	8	PCIe	MUE850	921.6k	0x1393	0x1160
CP-116E-A(B)	8	PCIe	MUE850	921.6k	0x1393	0x1161
CP-118EL-A	8	PCIe	MUE850	921.6k	0x1393	0x1182
CP-118E-A-I	8	PCIe	MUE850	921.6k	0x1393	0x1183
CP-138E-A-I	8	PCIe	MUE850	921.6k	0x1393	0x1381
CP-168EL-A	8	PCIe	MUE850	921.6k	0x1393	0x1683
CB-108	8	PC/104-Plus	MU860	921.6k	0x1393	0x1080

UART Datasheet

Moxa's chips are compatible with the following chips. For more details about UART register description, please refer to the links below.

UART	Port	Datasheet
MU-860	2-8	TL16C550C
MUE-250	2	<u>PI7C9X7952</u>
MUE-450	4	<u>PI7C9X7954</u>
MUE-850	8	PI7C9X7958

PCIe Board Accessories Table

To select a PCIe board accessories please refer to the following table:

PCIe Board	Model	Connector Type	Interface		
	CBL-M68M9x8-100/ OPT8-M9+	DB9 male	RS-232		
CP-118EL-A	OPT8B+/ CBL-M68M25x8-100	DB25 male	RS-422/4-wireRS-485 2-wireRS-485		
	OPT8A+/OPT8S+	DB25 female			
	CBL-M68M9x8-100/ OPT8-M9+	DB9 male	DC 222		
CP-168EL-A	OPT8B+/OPT8C+	DB25 male	RS-232		
	OPT8A+/OPT8S+	DB25 female			
CP-104EL-A	CBL-M44M9x4-50	DB9 male	DC 222		
CP-104EL-A	CBL-M44M25x4-50	DB25 male	RS-232		
CP-102EL	CBL-M25M9x2-50	DB9 male	RS-232		
CP-132EL/ CP-132EL-I	CBL-M25M9x2-50	DB9 male	RS-422/4-wire RS-485/ 2-wire RS-485		
	CBL-M44M9x4-50	DB9 male	RS-232		
CP-114EL/ CP-114EL-I	CBL-M44M25x4-50	DB25 male	RS-422/4-wire RS-485 2-wire RS-485		
CP-118E-A-I/	CBL-M78M9x8-100	DB9 male	RS-232		
CP-118E-A-I/ CP-138E-A-I	CBL-M78M25x8-100	DB25 male	RS-422/4-wireRS-485 2-wire RS-485		
CP-134EL-A-I	CBL-M44M9x4-50	DB9 male	RS-422/4-wire RS-485/		
CP-134EL-A-I	CBL-M44M25x4-50	DB25 male	2-wire RS-485		
CP-116E-A	OPT8-M9+/ CBL-M68M9x8-100	DB9 male	RS-232		
	OPT8B+/ CBL-M68M25x8-100	DB25 male	RS-422/4-wire RS-485 2-wire RS-485		
	OPT8A+/OPT8S+	DB25 female			

CP-118EL-A

The CP-118EL-A board has a female SCSI VHDCI68 connector on the board, with various connection options available for connecting from the board to your serial devices. In this chapter, we provide pin assignments for the board side connector, as well as pin assignments for device side connectors for the different connection options.

The CP-118EL-A board supports RS-232, RS-422, 4-wire RS-485, and 2-wire RS-485. Note that the RS-422 standard uses a balanced voltage digital interface to allow 9600 bps communication over cables of up to 4000 feet in length. You can connect ten receivers to one driver for broadcasting systems. The RS-485 standard is an enhanced version of the RS-422 balanced line standard. It allows multiple drivers and receivers to work on a multidrop network. A maximum of 32 drivers and 32 receivers can be set up on a multidrop network. The CP-118EL-A board supports both 2-wire half-duplex and 4-wire full-duplex RS-485 communications. In 2-wire RS-485, Data+/- pins are used for both data transmitting and receiving.

Board Side Pin Assignments-Female SCSI VHDCI68



RS-232

Pin	Signal										
1	RxD6	13	DCD4	25	TxD2	37	RI7	49	RI5	61	TxD1
2	CTS6	14	RTS4	26	GND	38	RTS7	50	CTS5	62	DSR1
3	RI6	15	RI4	27	TxD0	39	DCD7	51	RxD5	63	DTR1
4	RTS6	16	CTS4	28	DSR0	40	DTR7	52	RxD3	64	DCD1
5	DCD6	17	RxD4	29	DTR0	41	DSR7	53	CTS3	65	RTS1
6	DTR6	18	RxD2	30	DCD0	42	TxD7	54	RI3	66	RI1
7	DSR6	19	CTS2	31	RTS0	43	GND	55	RTS3	67	CTS1
8	TxD6	20	RI2	32	RI0	44	TxD5	56	DCD3	68	RxD1
9	GND	21	RTS2	33	CTS0	45	DSR5	57	DTR3		
10	TxD4	22	DCD2	34	RxD0	46	DTR5	58	DSR3		
11	DSR4	23	DTR2	35	RxD7	47	DCD5	59	TxD3		
12	DTR4	24	DSR2	36	CTS7	48	RTS5	60	GND		

RS-422 and 4-wire RS-485

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	TxD6+(B)	18	TxD2+(B)	35	TxD7+(B)	52	TxD3+(B)
5	TxD6-(A)	22	TxD2-(A)	39	TxD7-(A)	56	TxD3-(A)
6	RxD6-(A)	23	RxD2-(A)	40	RxD7-(A)	57	RxD3-(A)
8	RxD6+(B)	25	RxD2+(B)	42	RxD7+(B)	59	RxD3+(B)
9	GND	26	GND	43	GND	60	GND
10	RxD4+(B)	27	RxD0+(B)	44	RxD5+(B)	61	RxD1+(B)
12	RxD4-(A)	29	RxD0-(A)	46	RxD5-(A)	63	RxD1-(A)
13	TxD4-(A)	30	TxD0-(A)	47	TxD5-(A)	64	TxD1-(A)
17	TxD4+(B)	34	TxD0+(B)	51	TxD5+(B)	68	TxD1+(B)

2-wire RS-485

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
6	D6-(A)	23	D2-(A)	40	D7-(A)	57	D3-(A)
8	D6+(B)	25	D2+(B)	42	D7+(B)	59	D3+(B)
9	GND	26	GND	43	GND	60	GND
10	D4+(B)	27	D0+(B)	44	D5+(B)	61	D1+(B)
12	D4-(A)	29	D0-(A)	46	D5-(A)	63	D1-(A)

Device Side Pin Assignments

Male DB9 (CBL-M68M9x8-100/OPT8-M9+)

Pin	RS-232	RS-422/RS-485-4W	RS-485-2W
1	DCD	TxD-(A)	-
2	RxD	TxD+(B)	-
3	TxD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5	GND	GND	GND
6	DSR	-	-
7	RTS	-	-
8	CTS	-	-
9	-	-	-



Male DB25 (OPT8B+/ CBL-M68M25x8-100)

Pin	RS-232	RS-422/RS-485-4W	RS-485-2W
2	TxD	RxD+(B)	Data+(B)
3	RxD	TxD+(B)	-
4	RTS	-	-
5	CTS	-	-
6	DSR	-	-
7	GND	GND	GND
8	DCD	TxD-(A)	-
20	DTR	RxD-(A)	Data-(A)



Female DB25 (OPT8A+/S+)

Pin	RS-232	RS-422/RS-485-4W	RS-485-2W
2	RxD	TxD+(B)	-
3	TxD	RxD+(B)	Data+(B)
4	CTS	-	-
5	RTS	-	-
6	DTR	RxD-(A)	Data-(A)
7	GND	GND	GND
8	DCD	TxD-(A)	-
20	DSR	-	-



CP-168EL-A

The CP-168EL-A board has a female SCSI VHDCI68 connector on the board, with various connection options available to connect from the board to your serial devices. In this chapter, we give pin assignments for the board side connector, as well as pin assignments for device side connectors for the different connection options. The CP-168EL-A board supports the RS-232 interface onboard.

Board Side Pin Assignments-Female SCSI VHDCI68



RS-232

Pin	Signal										
1	RxD6	13	DCD4	25	TxD2	37	RI7	49	RI5	61	TxD1
2	CTS6	14	RTS4	26	GND	38	RTS7	50	CTS5	62	DSR1
3	RI6	15	RI4	27	TxD0	39	DCD7	51	RxD5	63	DTR1
4	RTS6	16	CTS4	28	DSR0	40	DTR7	52	RxD3	64	DCD1
5	DCD6	17	RxD4	29	DTR0	41	DSR7	53	CTS3	65	RTS1
6	DTR6	18	RxD2	30	DCD0	42	TxD7	54	RI3	66	RI1
7	DSR6	19	CTS2	31	RTS0	43	GND	55	RTS3	67	CTS1
8	TxD6	20	RI2	32	RI0	44	TxD5	56	DCD3	68	RxD1
9	GND	21	RTS2	33	CTS0	45	DSR5	57	DTR3		
10	TxD4	22	DCD2	34	RxD0	46	DTR5	58	DSR3		
11	DSR4	23	DTR2	35	RxD7	47	DCD5	59	TxD3		
12	DTR4	24	DSR2	36	CTS7	48	RTS5	60	GND		

Device Side Pin Assignments

Male DB9 (CBL-M68M9x8-100/OPT8-M9+)

Pin	RS-232
1	DCD
2	RxD
3	TxD
4	DTR
5	GND
6	DSR
7	RTS
8	CTS
9	-



Male DB25 (OPT8B+/ CBL-M68M25x8-100)

Pin	RS-232
2	TxD
3	RxD
4	RTS
5	CTS
6	DSR
7	GND
8	DCD
20	DTR



Female DB25 (OPT8A+/S+)

Pin	RS-232	
2	RxD	
3	TxD	0
4	CTS	
5	RTS	
6	DTR	
7	GND	
8	DCD	
20	DSR	



CP-104EL-A

Board Side Pin Assignments-Female DB44

RS-232



	Port 1	F	Port 2	Р	ort 3		Port 4
13	TxD	9	TxD	5	TxD	1	TxD
14	RxD	10	RxD	6	RxD	2	RxD
15	RTS	11	RTS	7	RTS	3	RTS
28	CTS	24	CTS	20	CTS	16	CTS
29	DTR	25	DTR	21	DTR	17	DTR
30	DSR	26	DSR	22	DSR	18	DSR
42	DCD	39	DCD	35	DCD	31	DCD
44	GND	41	GND	37	GND	33	GND

Device Side Pin Assignments

Male DB9 (CBL-M44M9x4-50)

Pin	RS-232	1 5
1	DCD	
2	RxD	\circ
3	TxD	$\Box \mp$
4	DTR	69
5	GND	
6	DSR	
7	RTS	
8	CTS	
9	-	

Male DB25 (CBL-M44M25x4-50)

Pin	RS-232
2	TxD
3	RxD
4	RTS
5	CTS
6	DSR
7	GND
8	DCD
20	DTR



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CP-102E

Board Side Pin Assignments-Male DB9

The CP-102E has two male DB9 connectors onboard.

Male DB9

Pin	RS-232
1	DCD
2	RxD
3	TxD
4	DTR
5	GND
6	DSR
7	RTS
8	CTS
9	-



CP-102EL

Board Side Pin Assignments—Female DB25

RS-232

Pin	RS-232	Pin	RS-232
1	-	13	-
2	DCD1	14	-
3	GND	15	DTR1
4	CTS1	16	DSR1
5	RxD1	17	RTS1
6	-	18	TxD1
7	-	19	-
8	-	20	-
9	DTR0	21	DCD0
10	DSR0	22	GND
11	RTS0	23	CTS0
12	TxD0	24	RxD0



Device Side Pin Assignments

Male DB9 (CBL-M25M9x2-50)

Pin	RS-232
1	DCD
2	RxD
3	TxD
4	DTR
5	GND
6	DSR
7	RTS
8	CTS
9	_



CP-132EL/CP-132EL-I

Board Side Pin Assignments—Female DB25



RS-422 & 4-wire RS-485

2-wire RS-485

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	-	14	-	1	-	14	-
2	TxD1-(A)	15	RxD1-(A)	2	-	15	Data1-(A)
3	GND1	16	-	3	GND1	16	-
4	-	17	-	4	-	17	-
5	TxD1+(B)	18	RxD1+(B)	5	-	18	Data1+(B)
6	-	19	-	6	-	19	-
7	-	20	-	7	-	20	-
8	-	21	TxD0-(A)	8	-	21	-
9	RxD0-(A)	22	GND0	9	Data0-(A)	22	GND0
10	-	23	-	10	-	23	-
11	-	24	TxD0+(B)	11	-	24	-
12	RxD0+(B)	25	-	12	Data0+(B)	25	-
13	-			13	-		

Device Side Pin Assignments

Male DB9 (CBL-M25M9x2-50)

Pin	RS-422/RS-485-4W	RS-485-2W
1	TxD-(A)	-
2	TxD+(B)	-
3	RxD+(B)	Data+(B)
4	RxD-(A)	Data-(A)
5	GND	GND
6	-	-
7	-	-
8	-	-
9	-	-



CP-114EL/CP-114EL-I

Board Side Pin Assignments—Female DB44



RS-232

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	TxD3	13	TxD0	25	DTR1	37	GND
2	RxD3	14	RxD0	26	DSR1	38	-
3	RTS3	15	RTS0	27	-	39	DCD1
4	-	16	CTS3	28	CTS0	40	-
5	TxD2	17	DTR3	29	DTR0	41	GND
6	RxD2	18	DSR3	30	DSR0	42	DCD0
7	RTS2	19	-	31	DCD3	43	-
8	-	20	CTS2	32	-	44	GND
9	TxD1	21	DTR2	33	GND		
10	RxD1	22	DSR2	34	-		
11	RTS1	23	-	35	DCD2		
12	-	24	CTS1	36	-		

RS-422 & 4-wire RS-485

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	RxD3(+)	13	RxD0(+)	25	RxD1(-)	37	GND
2	TxD3(+)	14	TxD0(+)	26	-	38	-
3	-	15	-	27	-	39	TxD1(-)
4	-	16	-	28	-	40	-
5	RxD2(+)	17	RxD3(-)	29	RxD0(-)	41	GND
6	TxD2(+)	18	-	30	-	42	TxD0(-)
7	-	19	-	31	TxD3(-)	43	-
8	-	20	-	32	-	44	GND
9	RxD1(+)	21	RxD2(-)	33	GND		
10	TxD1(+)	22	-	34	-		
11	_	23	_	35	TxD2(-)		
12	-	24	_	36	-		

2-wire RS-485

Pin	Signal	Pin	Signal	Pin	Signal
1	Data3+(B)	16	-	31	-
2	-	17	Data3-(A)	32	-
3	-	18	-	33	GND3
4	-	19	-	34	-
5	Data2+(B)	20	-	35	-
6	-	21	Data2-(A)	36	-
7	-	22	-	37	GND2
8	-	23	-	38	-
9	Data1+(B)	24	-	39	-
10	-	25	Data1-(A)	40	-
11	-	26	-	41	GND1
12	-	27	-	42	-
13	Data0+(B)	28	-	43	-
14	-	29	Data0-(A)	44	GND0
15	-	30	-		

Device Side Pin Assignments

Male DB9 (CBL-M44M9x4-50)

Pin	RS-232	RS-422/RS-485-4W	RS-485-2W
1	DCD	TxD-(A)	-
2	RxD	TxD+(B)	_
3	TxD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5	GND	GND	GND
6	DSR	_	-
7	RTS	_	_
8	CTS	_	_
9	-	_	-

Male DB25 (CBL-M44M25x4-50)

Pin	RS-232	RS-422/RS-485-4W	RS-485-2W
2	TxD	RxD+(B)	Data+(B)
3	RxD	TxD+(B)	-
4	RTS	_	-
5	CTS	-	-
6	DSR	-	-
7	GND	GND	GND
8	DCD	TxD-(A)	-
20	DTR	RxD-(A)	Data-(A)
22	-	-	-



CP-118E-A-I/CP-138E-A-I

Board Side Pin Assignments—Female DB78

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	•																			
•	•		•	•			•	•		•	•	•	•		•		•	•	•	

RS-232

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	GND7	21	RTS7	40	CTS7	60	DCD7
2	TXD7	22	DTR7	41	DSR7	61	RXD7
3	-	23	RTS6	42	-	62	DCD6
4	GND6	24	DTR6	43	CTS6	63	RXD6
5	TXD6	25	-	44	DSR6	64	-
6	GND5	26	RTS5	45	CTS5	65	DCD5
7	TXD5	27	DTR5	46	DSR5	66	RXD5
8	-	28	RTS4	47	-	67	DCD4
9	GND4	29	DTR4	48	CTS4	68	RXD4
10	TXD4	30	-	49	DSR4	69	-
11	GND3	31	RTS3	50	CTS3	70	DCD3
12	TXD3	32	DTR3	51	DSR3	71	RXD3
13	-	33	RTS2	52	-	72	DCD2
14	GND2	34	DTR2	53	CTS2	73	RXD2
15	TXD2	35	-	54	DSR2	74	-
16	GND1	36	RTS1	55	CTS1	75	DCD1
17	TXD1	37	DTR1	56	DSR1	76	RXD1
18	-	38	RTS0	57	-	77	DCD0
19	GND0	39	DTR0	58	CTS0	78	RXD0
20	TXD0			59	DSR0		

RS-485-4W/RS-422

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	GND7	21	-	40	-	60	TXD7-
2	RXD7+	22	RXD7-	41	-	61	TXD7+
3	-	23	-	42	-	62	TXD6-
4	GND6	24	RXD6-	43	-	63	TXD6+
5	RXD6+	25	-	44	-	64	-
6	GND5	26	-	45	-	65	TXD5-
7	RXD5+	27	RXD5-	46	-	66	TXD5+
8	-	28	-	47	-	67	TXD4-
9	GND4	29	RXD4-	48	-	68	TXD4+
10	RXD4+	30	-	49	-	69	-
11	GND3	31	-	50	-	70	TXD3-
12	RXD3+	32	RXD3-	51	-	71	TXD3+
13	-	33	-	52	-	72	TXD2-
14	GND2	34	RXD2-	53	-	73	TXD2+
15	RXD2+	35	-	54	-	74	-
16	GND1	36	-	55	-	75	TXD1-
17	RXD1+	37	RXD1-	56	-	76	TXD1+
18	-	38	-	57	-	77	TXD0-
19	GND0	39	RXD0-	58	-	78	TXD0+
20	RXD0+			59	-		

RS-485-2W

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	GND7	21	-	40	-	60	-
2	DATA7+	22	DATA7-	41	-	61	-
3	-	23	-	42	-	62	-
4	GND6	24	DATA6-	43	-	63	-
5	DATA6+	25	-	44	-	64	-
6	GND5	26	-	45	-	65	-
7	DATA5+	27	DATA5-	46	-	66	-
8	-	28	-	47	-	67	-
9	GND4	29	DATA4-	48	-	68	-
10	DATA4+	30	-	49	-	69	-
11	GND3	31	-	50	-	70	-
12	DATA3+	32	DATA3-	51	-	71	-
13	-	33	-	52	-	72	-
14	GND2	34	DATA2-	53	-	73	-
15	DATA2+	35	-	54	-	74	-
16	GND1	36	-	55	-	75	-
17	DATA1+	37	DATA1-	56	-	76	-
18	-	38	-	57	-	77	-
19	GND0	39	DATA0-	58	-	78	-
20	DATA0+			59	-		

Device Side Pin Assignments—Male DB9

PIN	RS-232	RS-422/RS-485-4W	RS-485-2W
1	DCD	TxD-(A)	-
2	RxD	TxD+(B)	-
3	TxD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5	GND	GND	GND
6	DSR	_	-
7	RTS	_	-
8	CTS	_	-



Male DB25 (CBL-M78M25x8-100)

PIN	RS-232	RS-422/RS-485-4W	RS-485-2W
2	TxD	RxD+(B)	Data+(B)
3	RxD	TxD+(B)	-
4	RTS	-	-
5	CTS	-	-
6	DSR	_	-
7	GND	GND	GND
8	DCD	TxD-(A)	-
20	DTR	RxD-(A)	Data-(A)



CP134EL-A-I

Board Side Pin Assignments—Female DB44



RS-422

Pin	Signal	Pin	Signal	Pin	Signal
1	RXD4+	16	-	31	TXD4-
2	TXD4+	17	RXD4-	32	-
3	-	18	-	33	GND4
4	-	19	-	34	-
5	RXD3+	20	-	35	TXD3-
6	TXD3+	21	RXD3-	36	-
7	-	22	-	37	GND3
8	-	23	-	38	-
9	RXD2+	24	-	39	TXD2-
10	TXD2+	25	RXD2-	40	-
11	-	26	-	41	GND2
12	-	27	-	42	TXD1-
13	RXD1+	28	-	43	-
14	TXD1+	29	RXD1-	44	GND1
15	-	30	-		

RS-485-4W

Pin	Signal	Pin	Signal	Pin	Signal
1	RXD4+	16	-	31	TXD4-
2	TXD4+	17	RXD4-	32	-
3	-	18	-	33	GND4
4	-	19	-	34	-
5	RXD3+	20	-	35	TXD3-
6	TXD3+	21	RXD3-	36	-
7	-	22	-	37	GND3
8	-	23	-	38	-
9	RXD2+	24	-	39	TXD2-
10	TXD2+	25	RXD2-	40	-
11	-	26	-	41	GND2
12	-	27	-	42	TXD1-
13	RXD1+	28	-	43	-
14	TXD1+	29	RXD1-	44	GND1
15	-	30	-		

RS-485-2W

Pin	Signal	Pin	Signal	Pin	Signal
1	DATA4+	16	-	31	-
2	-	17	DATA4-	32	-
3	-	18	-	33	-
4	-	19	-	34	-
5	DATA3+	20	-	35	-
6	-	21	DATA3-	36	-
7	-	22	-	37	-
8	-	23	-	38	-
9	DATA2+	24	-	39	-
10	-	25	DATA2-	40	-
11	-	26	-	41	-
12	-	27	-	42	-
13	DATA1+	28	-	43	-
14	-	29	DATA1-	44	-
15	-	30	-		

Device Side Pin Assignments—Male DB9

PIN	RS-232	RS-422/RS-485-4W	RS-485-2W
1	DCD	TxD-(A)	-
2	RxD	TxD+(B)	-
3	TxD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5	GND	GND	GND
6	DSR	_	-
7	RTS	-	-
8	CTS	-	-

Male DB25 (CBL-M44M25x4-50)

PIN	RS-232	RS-422/RS-485-4W	RS-485-2W
2	TxD	RxD+(B)	Data+(B)
3	RxD	TxD+(B)	-
4	RTS	-	-
5	CTS	-	-
6	DSR	-	-
7	GND	GND	GND
8	DCD	TxD-(A)	-
20	DTR	RxD-(A)	Data-(A)



CP-116E-A

Board Side Pin Assignments—Female SCSI VHDCI68



Pin	Signal										
1	RxD6	13	DCD4	25	TxD2	37	-	49	-	61	TxD1
2	CTS6	14	RTS4	26	GND	38	RTS7	50	CTS5	62	DSR1
3	-	15	-	27	TxD0	39	DCD7	51	RxD5	63	DTR1
4	RTS6	16	CTS4	28	DSR0	40	DTR7	52	RxD3	64	DCD1
5	DCD6	17	RxD4	29	DTR0	41	DSR7	53	CTS3	65	RTS1
6	DTR6	18	RxD2	30	DCD0	42	TxD7	54	-	66	-
7	DSR6	19	CTS2	31	RTS0	43	GND	55	RTS3	67	CTS1
8	TxD6	20	-	32	-	44	TxD5	56	DCD3	68	RxD1
9	GND	21	RTS2	33	CTS0	45	DSR5	57	DTR3		
10	TxD4	22	DCD2	34	RxD0	46	DTR5	58	DSR3		
11	DSR4	23	DTR2	35	RxD7	47	DCD5	59	TxD3		
12	DTR4	24	DSR2	36	CTS7	48	RTS5	60	GND		

Device Side Pin Assignments—Male DB9

PIN	RS-232	RS-422/RS-485-4W	RS-485-2W
1	DCD	TxD-(A)	-
2	RxD	TxD+(B)	-
3	TxD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5	GND	GND	GND
6	DSR	-	-
7	RTS	-	-
8	CTS	_	-

Male DB25 (OPT8B+ / CBL-M68M25x8-100)

PIN	RS-232	RS-422/RS-485-4W	RS-485-2W
2	TxD	RxD+(B)	Data+(B)
3	RxD	TxD+(B)	-
4	RTS	_	-
5	CTS	_	-
6	DSR	_	-
7	GND	GND	GND
8	DCD	TxD-(A)	-
20	DTR	RxD-(A)	Data-(A)



Female DB25 (OPT8A+/S+)

PIN	RS-232	RS-422/RS-485-4W	RS-485-2W
2	RxD	TxD+(B)	-
3	TxD	RxD+(B)	Data+(B)
4	CTS	_	-
5	RTS	-	-
6	DTR	RxD-(A)	Data-(A)
7	GND	GND	GND
8	DCD	TxD-(A)	-
20	DSR	-	-



In this chapter, we discuss the common PCI Express Series problems and possible solutions. If you still have problems after reading this chapter, contact your dealer or Moxa for help, or use the Problem Report Form at the end of this manual to report problems to your dealer.

• The Moxa PCI Express board cannot be detected by the Moxa driver while installing the driver.

Hardware causes and solutions:

- Express slot. It is also possible that a slot has malfunctioned. In this case, try other slots until you find one that works.
- > The motherboard does not have an available IRQ for the PCI Express board. In this case, enter the BIOS and make sure there is an available IRQ under PCI/PnP settings.
- The Moxa PCI Express board and driver are activated but cannot transfer (transmit/receive) data.

Hardware Causes and Solutions:

•

- > Make sure the cable wiring is connected correctly. Refer to the "Pin Assignments" chapter for correct cable connections.
- The cable or the board could be defective. Try other ports, cables, or boards to verify this, or use the PComm Diagnostic utility to test the Moxa board and port conditions. If the Diagnostic program reports an error, replace the faulty components.

Software Causes and Solutions:

- PCI Express Series boards will check the line status (CTS) before transmitting data if the RTS/CTS flow control feature is set to Enable in the configuration or application program. Refer to Chapter 7 "Pin Assignents" for proper wiring diagrams; then, check the line status of the suspected port, using the diagnostics LED indicators on the mini tester.
- The board control application may not be written correctly according to the corresponding API of the operating system. To check this problem, run another application that you know is correct, or use the utilities provided by Moxa (such as PComm Terminal emulator or HyperTerminal that runs under Windows platform).

CP-118EL-A Specifications

Hardware	
Connector	SCSI VHDCI68
Comm. Controller	16C550C compatible
Interface	
Bus Interface	PCI Express 1
Number of Ports	8
Max No. of Boards	8 (only one IRQ required)
Signals	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
RS-422	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
4-wire RS-485	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
2-wire RS-485	Data+(B), Data-(A), GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Power and Environment	
Power Requirement	1285 mA (3.3V)
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
	EN55032, EN55024, EN61000-3-2, EN61000-3-3, IEC 61000-4-2, IEC 61000-
Standards and Certifications	4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC
	61000-4-11 FCC Part 15 Class B
Warranty	5 years

CP-168EL-A Specifications

Hardware	
Connector	SCSI VHDCI68
Comm. Controller	16C550C compatible
Interface	
Bus Interface	PCI Express 1
Number of Ports	8
Max No. of Boards	8 (only one IRQ required)
Signals	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Power and Environment	
Power Requirement	1225 mA (3.3V)
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
	EN55032, EN55024, EN61000-3-2, EN61000-3-3, IEC 61000-4-2, IEC 61000-
Standards and Certifications	4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC
	61000-4-11 FCC Part 15 Class B
Warranty	5 years

CP-104EL-A Specifications

Hardware	
Connector	Female DB44
Comm. Controller	16C550C compatible
Interface	
Bus Interface	PCI Express 1
Number of Ports	4
Max No. of Boards	8 (only one IRQ required)
Signals	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Power and Environment	
Power Requirement	805 mA (3.3V)
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
	EN55032, EN55024, EN61000-3-2, EN61000-3-3, IEC 61000-4-2, IEC 61000-
Standards and Certifications	4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC
	61000-4-11 FCC Part 15 Class B
Warranty	5 years

CP-102E Specifications

Hardware	
Connector	Male DB9 x 2
Comm. Controller	16C550C compatible
Interface	
Bus Interface	PCI Express 1
Number of Ports	2
Max No. of Boards	8
Signal	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Environment	
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
	EN55032, EN55024, EN61000-3-2, EN61000-3-3, EN61000-6-2, IEC-61000-
Standards and Certifications	4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC
	61000-4-8, IEC 61000-4-11,
	FCC Part 15 Class B
Warranty	5 years

CP-102EL Specifications

Hardware	
Connector	Female DB25
Comm. Controller	16C550C compatible
Interface	
Bus Interface	PCI Express 1
Number of Ports	2
Max No. of Boards	8
Signal	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Environment	
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
Standards and Certifications	EN55032, EN55024, EN61000-3-2, EN61000-3-3, EN61000-6-2, IEC-61000- 4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC 61000-4-11, FCC Part 15 Class B
Warranty	5 years

CP-132EL Series Specifications

Hardware	
Connector	Female DB25
Comm. Controller	16C550C compatible
Interface	
Bus Interface	PCI Express 1
Number of Ports	2
Max No. of Boards	8
Signal	
RS-422	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
RS-485 4-Wire	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
RS-485 2-Wire	Data+(B), Data-(A), GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	XON/XOFF
Environment	
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
Optical Isolation	2 kV (only for CP-132EL-I)
Standards and Certifications	EN55032, EN55024, EN61000-3-2, EN61000-3-3, EN61000-6-2, IEC-61000- 4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC
	61000-4-8, IEC 61000-4-11, FCC Part 15 Class B
Warranty	5 years

CP-114EL Series Specifications

Hardware	
Connector	Female DB44
Comm. Controller	16C550C compatible
Interface	
Bus Interface	PCI Express 1
Number of Ports	4
Max No. of Boards	8
Signal	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
RS-422	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
RS-485 4-Wire	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
RS-485 2-Wire	Data+(B), Data-(A), GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Environment	
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
Optical Isolation	2 kV (only for CP-114EL-I)
	EN55032, EN55024, EN61000-3-2, EN61000-3-3, EN61000-6-2, IEC-61000-
Standards and Certifications	4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC
	61000-4-8, IEC 61000-4-11, FCC Part 15 Class B
Warranty	5 years

CP-118E-A-I Specifications

Hardware	
Connector	Female DB 78
Comm. Controller	16C550C Compatible
Interface	
Bus Interface	PCI-Express x 1
Number of Ports	8
Max No. of Boards	8
Signal	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
RS-422	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
4-wire RS-485	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
2-wire RS-422	Data+(B), Data-(A), GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O Address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Power and Environment	
Power Requirement	2356 mA (3.3V)
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
Surge Protection	4 kV
Standards and Certifications	EN55032, EN55024, EN61000-3-2, EN61000-3-3, IEC 61000-4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC 61000-4-11 FCC Part 15 Class B
Warranty	5 years

CP-138E-A-I Specifications

Hardware	
Connector	Female DB 78
Comm. Controller	16C550C Compatible
Interface	
Bus Interface	PCI-Express x 1
Number of Ports	8
Max No. of Boards	8
Signal	
RS-422	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
4-wire RS-485	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
2-wire RS-422	Data+(B), Data-(A), GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O Address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Power and Environment	
Power Requirement	2356 mA (3.3V)
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
Surge Protection	4 kV
Standards and Certifications	EN55032, EN55024, EN61000-3-2, EN61000-3-3, IEC 61000-4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC 61000-4-11 FCC Part 15 Class B
Warranty	5 years

CP-134EL-A-I Specifications

Hardware	
Connector	Female DB 44
Comm. Controller	16C550C Compatible
Interface	
Bus Interface	PCI-Express x 1
Number of Ports	4
Max No. of Boards	8
Signal	
RS-422	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
4-wire RS-485	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
2-wire RS-422	Data+(B), Data-(A), GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O Address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Power and Environment	
Power Requirement	3414 mA (3.3V)
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
ESD Protection	Embedded 15 kV ESD Protection
Surge Protection	4 kV
Standards and Certifications	EN55032, EN55024, EN61000-3-2, EN61000-3-3, IEC 61000-4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC 61000-4-11 FCC Part 15 Class B
Warranty	5 years

CP-116E-A Specifications

Hardware	
Connector	Female SCSI VHDCI68
Comm. Controller	16C550C Compatible
Interface	
Bus Interface	PCI-Express x 1
Number of Ports	16
Max No. of Boards	8
Signal	
RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
RS-422	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
4-wire RS-485	TxD+(B), TxD-(A), RxD+(B), RxD-(A), GND
2-wire RS-422	Data+(B), Data-(A), GND
Performance	
Baudrate	50 bps to 921.6 kbps
Configuration	
Data Bits	5, 6, 7, 8
Stop Bits	1, 1.5, 2
I/O Address/IRQ	BIOS assigned
Parity	None, Even, Odd, Space, Mark
Flow Control	RTS/CTS, XON/XOFF
Power and Environment	
Power Requirement	2733 mA (3.3V)
Operating Temperature	0 to 55°C (32 to 132°F)
Operating Humidity	5 to 95% RH
Storage Temperature	-20 to 85°C (-4 to 185°F)
Surge Protection	4 kV
ESD Protection	Embedded 15 kV ESD Protection
Standards and Certifications	EN55032, EN55024, EN61000-3-2, EN61000-3-3, IEC 61000-4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, IEC 61000-4-6, IEC 61000-4-8, IEC 61000-4-11 FCC Part 15 Class B
Warranty	5 years